



Lion Copolymer Geismar, LLC

36191 Highway 30 • Geismar, LA 70734
800 / 535-9960 • www.lionelastomers.com

Royalene® 539 EPDM

Product Data

" A High Ethylene, High Mooney Polymer for TPO Products
and Extruded Mechanical Goods "

Unique Features

- ▶ Excellent Green Strength
- ▶ Highly extendable

Applications

- ▶ Automotive
- ▶ Wire and Cable
- ▶ Extruded Products
- ▶ Impact Modifier, TPO Compounds
- ▶ Hose

Raw Polymer Properties

	Test Method*	Typical
Mooney Viscosity, ML (1+4)/125°C (Milled)	ZS 1223B	70
E/P Weight Ratio.....	ZS 1231	74/26
ENB, Weight %	ZS 1222	4.6
Molecular Weight Distribution.....	ZS 1296A	Medium
Volatile Matter, Weight %.....	ZS 1008K	1.0 Max.
Stabilizer	—	Non-Staining
Specific Gravity, g/cc.....	ASTM D-792	0.87
Color	ZS 1072A	Off White
Physical Form, lbs/bale	—	55.1 (25 kg) (Friable bale)

Royalene® 539 has FDA Compliance with several FDA titles, including 21CFR: §177.2600, rubber articles intended for repeated use. Consult the FDA title for use and restrictions. See also the Royalene FDA Summary for other FDA titles.

* Company Test Methods

Royalene 539

HWY 5/18

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